



PowFlex® ffs eo premium powder packaging

PowFlex® ffs eo is an innovative additional version of the familiar PowFlex® Premium design. Each sack section is equipped with tear-open perforations for opening the sack and forming a pouring opening. An optional adhesive strip can be applied on the sack to close it after removing part of the product. As material on reels, PowFlex® ffs powder packaging is a proven alternative to converted sack packaging (10 – 50 kg). Form, fill, and seal – with one automatic packaging machine. The right solution for any powder!

Fundamental advantages for you and your customers

- + FFS – forming, filling, and sealing in one operation for fine powders
- + Optimum protection of your products
- + Excellent ventilation during and after product filling
- + High machine outputs
- + Clean product filling
- + Unproblematic and efficient palletization
- + Low transport and storage volume
- + Various laminated materials possible
- + Attractive product presentation
- + Packaged in film – “secure in all kinds of weather”
- + Clean transport
- + Longer product shelf life
- + Packaging resealable after partial product removal
- + Simple and segregated packaging disposal
- + Use of recycled material possible

Industries



Agriculture + horticulture



Construction

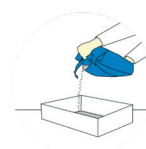


Chemicals + petrochemicals



Foodstuffs

Easy opening and resealable closure function



PowFlex® premium powder packaging consists of 100 % PE – single-origin and completely recyclable.

Size ranges

Sack width	Side gusset width	Cut-off length	Material thickness	Opening perforation
195 – 450 mm ± 5 mm	60 – 220 mm ± 5 mm	300 – 1,350 mm ± 5 mm	120 – 140 µm ± 5 %	Max. length: 210 mm

Mechanical values (140 MY PE coex film)

Coefficient of friction (COF)	µs 0.5 / µd 0.4 ± 0.05	DIN EN ISO 8295 / ASTM D 1894
Tear resistance / elongation at tear	≥ 80 N/15 mm longitudinally / transversely ≥ 500 % longitudinally / transversely	DIN EN ISO 527
Elmendorf	≥ 1,200 cN longitudinally / ≥ 2,200 cN transversely	DIN EN 21 974 / ASTM D 1922
Creep test	≤ 45 % longitudinally / transversely (50°C / d = 5 / 1.3 kg)	Bischof+Klein in-house test method
Water vapor permeability	0.35 g/m² x d (23°C / 85 % r.h.)	ASTM F 1249-90; DIN EN ISO 15106-2

Design description

- + Ventilation through channel – labyrinth system (separate inflow strip – individual widths possible)
- + Indirect ventilation = high moisture protection
- + Sealing not possible in the ventilation channel due to the separating strip
- + Suitable for pattern repeat printing

Additional equipment

- + UN approval
- + UV protection for 12 months
- + Antistatic equipment
- + Different film colors
- + Various film structures
- + Printing with up to 8 colors

Packaging

- + Reel material on plastic cores Ø 150 mm
- + Maximum reel diameter 1,350 mm* (depending on the width and side gusset width of the film)
- + 3 – 4 reels on a pallet 1,000 x 1,200 mm* (depending on the width of the reels)
- + Protectively packaged with black film hood, strapped with plastic bands, and stretch wrapped

PowFlex® premium fl – for fixed sack lengths

